



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-700
Job Sheet 178641



Part No: SWA10A-700

Job Qty: 20 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA10A-700 Rev 4 IPP Rev A 17.11.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/22/18	0.00	0.00	Start Up Machining-4		18/06/18
110	Mori Seiki	20 pcs		6/22/18	0.00	5.00	MORI NV5000-2		18/06/18
120	QC	20 pcs		6/22/18	0.00	0.00	QC2		18/06/18
130	QC	20 pcs		6/22/18	0.00	0.00	QC8	ATG	18-06-22
141	Outsource	20 pcs		6/22/18			ATG001-VC ALTECH 10		CT R-6-28
142	Packaging	20 pcs		6/22/18	0.00	0.00	Packaging2		DAS 38
150	QC	20 pcs		6/22/18	0.00	0.00	QC6		9-89
154	Small Fab	20 pcs		6/22/18	0.00	1.67	Small Fab-6		N/A 18-08-20
152	QC	20 pcs		6/22/18	0.00	0.00	QC5		DAS 21
160	Packaging	20 pcs		6/22/18	0.00	0.00	Packaging3		9-89 21
170	QC21-SA	20 Ea		6/22/18	0.00	0.00	QC21		9-89 21

Part Op 110 - Cut blanks to 6" (Makes 4pcs.) 1-Machine as per folio FB659 FOLIO REV: AA DWG REV: 21

Descriptions: 4 2-Deburr ***Blanks cut to 5.625" makes 4pcs.***

141 - Issue P/O to ATG: 00040356 HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2

-Certificate of Conformity is required

151 - Laser engrave P/N as per DWG.

160 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X01.500	6061-T6 Bar .625 X 1.50	2.3400 ft (.117 ea)	90-Start up Operation	

S021852

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.625X01.500	2	13	0



Container No: S082076

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications

could not be found.

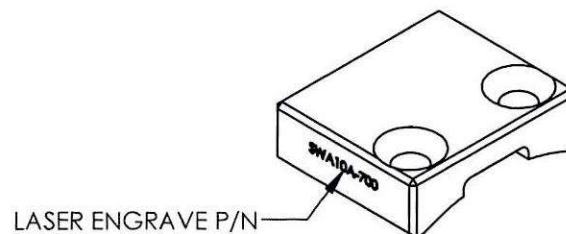
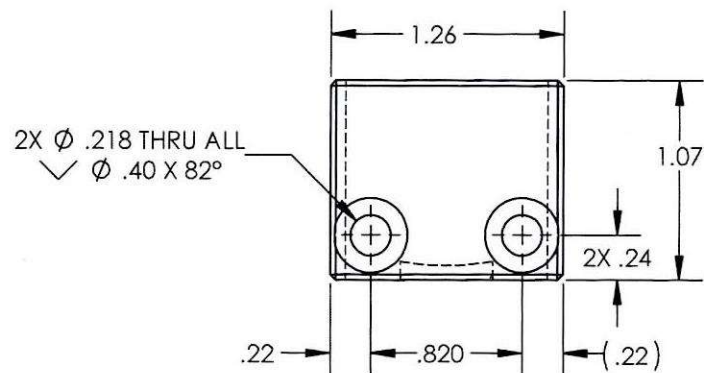
Plex 6/5/18 11:31 AM Dart.lajeunesse.marie

Part: SWA10A-700
Job No: 178641
Serial No/Batch: S082076

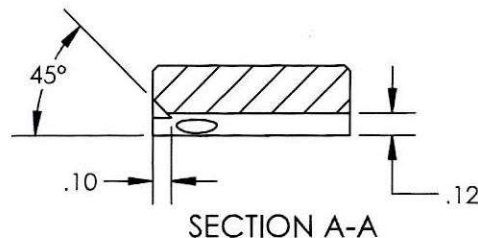
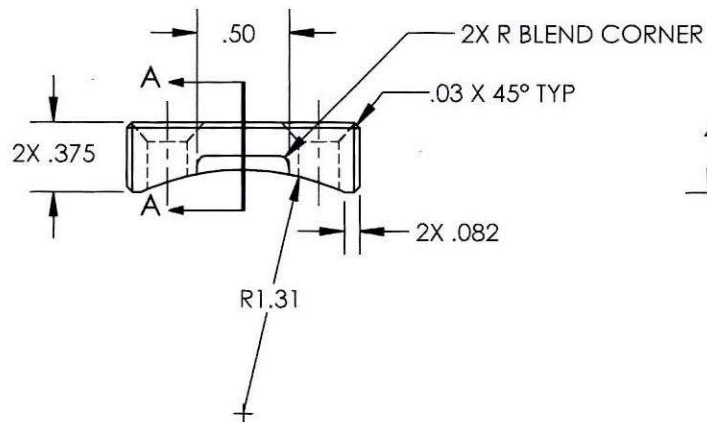
Revision: 4
Inspector:
Exp Date:
Instructions:

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		AS DRAWN BY CANAM	11/13/2012	JAG
4	16-0271	CHD DIM WAS 2X R.05 IS 2X R BLEND CORNER.	12/28/2016	RJC



LASER ENGRAVE P/N



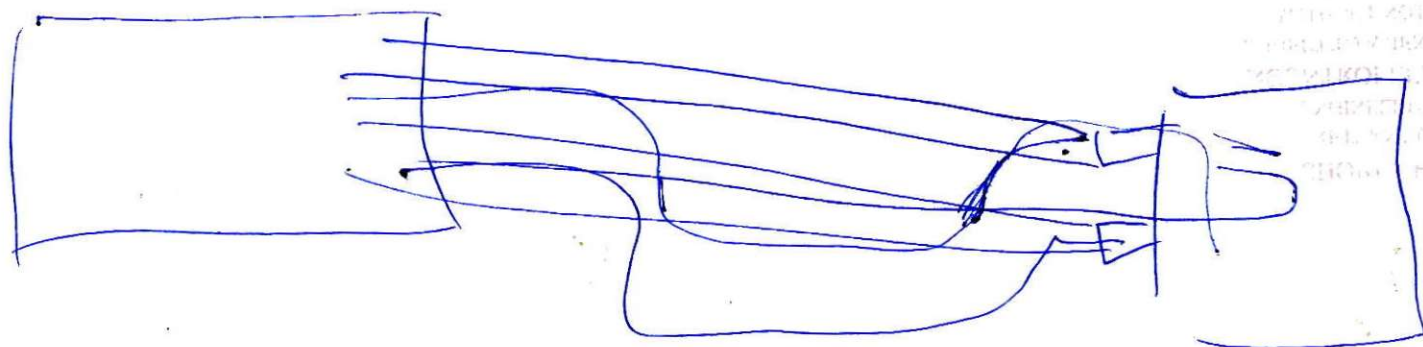
SECTION A-A

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 178641 MWS
182605

DART AEROSPACE	
TITLE WIRE CLAMP	
DWG NO. SWA10A-700	REV 4
MAT'L 6061-T6	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK ANODIZE	.XX ± .01 ANGLES ± 5°
SPEC MIL-A-8625, TYPE III, CLASS II	.X ± .1 SURFACES = 125/✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 1/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-700	1	WIRE CLAMP	6061-T6	



WATER RESOURCES
DEPARTMENT
UNIVERSITY OF CALIFORNIA
SAN DIEGO
CALIFORNIA 92092
TEL: 619/594-1000
FAX: 619/594-1001



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040356**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040356
PO Date: 6/28/18
Due Date: 7/13/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178641	SWA10A-700	Wire Clamp -Issue P/O to ATG: _____ -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	7/13/18	40 pcs	0 pcs	40 pcs	\$8.00/pcs	\$320.00 DAS 38 2-89
2	179370	647.7811	Bracket B Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	7/13/18	4 pcs	0 pcs	4 pcs	\$16.75/pcs	\$67.00
3	179369	647.7810	Bracket A Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	7/13/18	6 pcs	0 pcs	6 pcs	\$16.75/pcs	\$100.50
4	168294	647.1814	Gusset LH ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	7/13/18	4 pcs	0 pcs	4 pcs	\$9.15/pcs	\$36.60
	168028			Firmed	7/13/18	10 pcs	0 pcs	10 pcs	\$9.15/pcs	\$91.50
Sub Total:						14	0	14		\$128.10
5	173890	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	7/13/18	12 pcs	0 pcs	12 pcs	\$12.25/pcs	\$147.00
6	168295	647.1815	Gusset RH ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	7/13/18	4 pcs	0 pcs	4 pcs	\$9.15/pcs	\$36.60

Plex 7/3/18 8:11 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T7
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915492

Date: 04-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
40 ea	Part: SWA10A-700 Wire Clamp Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils) Job: 23372 PO: PO040356 Line: 1		Rev: 4
4 ea	Part: 647.7811 BRACKET B Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23373 PO: PO040356 Line: 2		Rev: A
6 ea	Part: 647.7810 Bracket A Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23374 PO: PO040356 Line: 3		Rev: A
14 ea	Part: 647.1814 Gusset LH Hard Black Anodize per MIL-A-8625, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23375 PO: PO040356 Line: 4		Rev: A
4 ea	Part: 647.1815 Gusset RH Hard Black Anodize per MIL-A-8625, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23380 PO: PO040356 Line: 6		Rev: A
Made in Canada.			

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915492

Date: 04-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	OUR TRUCK
Quantity	Description
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>4/2/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

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Made in Canada.